DECLARATION AND POWER OF ATTORNEY

elow named inventor, I hereby declare:

JUN 0 1 2004

Fifth joint inventor:

Frank-Peter Schaum

Citizenship: German

Residence: 2656 Lenwood Lane, N.E.

Grand Rapids, MI 49525

RADEWS residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor, if only one name is listed below, or an original, first and joint inventor, if plural names are listed below, of the subject matter which is claimed and for which a patent is sought on the invention entitled INTEGRATED CONVEYOR BED, the specification of which was filed on January 26, 2004, as U.S. application Serial No. _____10/764,962

I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose to the United States Patent and Trademark Office (the Office), all information which is known by me to be material to patentability as defined in Title 37, Code of Federal Regulations (C.F.R.), § 1.56.

CLAIM OF PRIORITY

I hereby claim the benefit under Title 35, United States Code, § 119(e) of any United States provisional application(s) listed below:

U.S. Serial No. 60/442,311, filed on January 24, 2003.

POWER OF ATTORNEY

I hereby appoint the patent law firm of Van Dyke, Gardner, Linn & Burkhart, LLP, 2851 Charlevoix Drive, S.E., Suite 207, Grand Rapids, Michigan 49546, telephone number 616/975-5500, facsimile number 616/975-5505, and the individual patent attorneys and patent agents at such patent law firm, namely, Daniel Van Dyke, Reg. No. 25 046; Donald S. Gardner, Reg. No. 25 975; Terence J. Linn, Reg. No. 30 283; Frederick S. Burkhart, Reg. No. 29 288; Catherine S. Collins, Reg. No. 37 599; Timothy A. Flory, Reg. No. 42 540, Bruce Stein, Reg. No. 27 231, and Karl Ondersma, Reg. No. P55,894; my attorney(s) or agent(s) with full power of substitution and revocation, to prosecute this application and to transact all business in and to receive all correspondence from the Patent and Trademark Office connected therewith.

All statements made herein of my own knowledge are true and all statements made on information and belief are believed to be true, and further, these statements are made with the knowledge that willful false statements and the like are punishable by fine or imprisonment, or both, under 18 U.S.C. § 1001, and that such willful false statements may jeopardize the validity of this application or any patent issued thereon.

Second joint inventor:

Sixth joint inventor:

David M. LaFleur

Citizenship: United States of America

Grandville, MI 49418

Residence: 6807 Maier Ave., S.W.

Heal W. Anha 2/3/	/2004 Amm M. Det 2/3/2004
Keith W. Anderson Dat	e Wyn M. Pelak Date
Citizenship: United States of America	Citizenship: United States of America
Residence: 775 – 133 rd Ave.	Residence: 7159 Black Forest Dr.
Wayland, MI 49348	Rockford, MI 49341
Post Office Address: Same as above.	Post Office Address: Same as above.
Third joint inventor:	Fourth joint inventor:
Le Roy Lubbers Dat	e Artemio Affaticati Date
Citizenship: United States of America	Citizenship: Italy
Residence: 1112 Walsh St.	Residence: Via Mazzini 18, A
Grand Rapids, MI 49507	29010 Cadeo (PC), ITALY
Post Office Address: Same as above.	Post Office Address: Same as above.

DECLARATION AND POWER OF ATTORNEY

As a below named inventor, I hereby declare:

· 12.

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor, if only one name is listed below, or an original, first and joint inventor, if plural names are listed below, of the subject matter which is claimed and for which a patent is sought on the invention entitled INTEGRATED CONVEYOR BED, the specification of which was filed on January 26, 2004, as U.S. application Serial No. 10/764,962

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All statements made herein of my own knowledge are true and all statements made on information and belief are believed to be true, and further, these statements are made with the knowledge that willful false statements and the like are punishable by fine or imprisonment, or both, under 18 U.S.C. § 1001, and that such willful false statements may jeopardize the validity of this application or any patent issued thereon.

First joint inventor:		Second joint inventor:
Keith W. Anderson	Date	Wynn M. Pelak Date
Citizenship: United States of America		Citizenship: United States of America
Residence: 775 – 133 rd Ave.		Residence: 7159 Black Forest Dr.
Wayland, MI 49348		Rockford, MI 49341
Post Office Address: Same as above.		Post Office Address: Same as above.
Third joint inventor:		Fourth joint inventor: 03/02/2001
Le Roy Lubbers	Date	Artemio Affaticari Date
Citizenship: United States of America		Citizenship: Italy
Residence: 1112 Walsh St.		Residence: Via Mazzini 18, A
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Post Office Address: Same as above.		Post Office Address: Same as above.
Fifth joint inventor:		Sixth joint inventor:
Frank-Peter Schaum	Date	David M. LaFleur Date
Citizenship: German		Citizenship: United States of America
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